

## Abstract of the Disclosure

A method for laser welding comprises:

5     forming a laser-transmissible resin workpiece 1 exhibiting whitish  
hue of white, gray or tint color out of a resin composition which  
includes 100 parts by weight of a thermoplastic resin and 0.1 to 2  
parts by weight of white pigment having 2 to 2.8 of reflectance,

      piling a resin workpiece 2 being at least partly capable of  
laser-absorption onto the laser-transmissible resin workpiece 1,

10     and then irradiating a laser beam 3 thereto to weld them  
thermally.